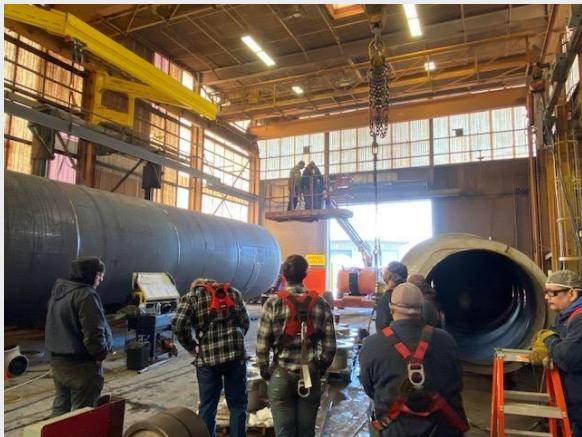


January's Edition of Kennedy Tank Talk

Team,

Thank you for reading January's edition of Kennedy Tank Talk. Below are some updates from the Kennedy Tank Team!



JLG Safety Training

We recently invested in additional JLG aerial lifts to help make us more efficient when welding large diameter tanks and vessels. Two weeks ago Greg Anderson led safety training with our production team to ensure everyone had a proper understanding of how to utilize this new equipment. This pro-active safety-first approach has become our absolute first priority!



30,000 Gallon API 650 Tank

We fabricate more API 650 tanks than any other type of tank here at Kennedy Tank. These tanks are flat bottom, coned roof, fully engineered and at times includes outer jackets or internal coils and require ASME code welders. To the left, you will see a 30,000 gallon API 650 tank with an internal coil, anchor chairs, and spot x-ray.

KENNEDY TANK & MFG. CO. INC., 833 E. SUMNER AVENUE, INDIANAPOLIS, IN. 46227							
ASME TRAVELER							
LONG SEAM AND CIRCUMFERENTIAL WELDS							
QC MUST SIGN OFF EACH OPERATION BEFORE FURTHER WORK IS PERFORMED							
SEAM #	FIT-UP	QC Date & Initials	Root	Back	Face	Foreman Date & Initials	QC Date & Initials
S1	—	59 8-12	59 8-12	13 8-13	13 8-13	9-27	ES 0930
S2	—	59 8-12	59 8-12	13 8-13	13 8-13	9-27	ES 0930
S3	—	59 8-13	59 8-13	13 8-14	13 8-14	9-27	ES 0930
S4	—	59 8-13	59 8-13	13 8-14	13 8-14	9-27	ES 0930
S5	—	43 8-16	43 8-16	13 8-18	13 8-18	9-27	ES 0930
S6	44-27	M0 8-24	19 8-26	67 26	#27 8-26	9-27	ES 0930
S7	—	P0 8-24	19 8-24	19 8-24	19 8-24	9-27	ES 0930
S8	67-21	M0 8-22	67-22	67-22	67-22	9-27	ES 0930
S9	21 8-19	M0 8-20	19 8-20	19 8-20	19 8-20	9-27	ES 0930
S10	21 8-19	M0 8-20	28 8-20	75 21	75 21	9-27	ES 0930
S11	41 8-19	M0 8-20	89 8-20	14 8-20	14 8-20	9-27	ES 0930

ASME Traveler System

Whether you are buying a flat bottom non-code tank or a high-pressure ASME vessel, Kennedy Tank has a traveler program led by our quality control department that entails every welder, foreman, and quality control member signing off on all fit-up, root passes, back passes, and cover passes. This helps spearhead the high-quality welds

our customers have come to expect when buying from Kennedy Tank.



Sub Arc Capabilities

We currently have (5) sub arcs at Kennedy Tank and our sub-arc welds nearly all circumferential and straight seams on all pressure vessels and tanks. On the left, you will see a dual wire sub-arc circumferential weld that was welded on a heavy wall pressure vessel. These are the welds our customers have come to expect when they buy from Kennedy Tank.

Reach out to us if we can help with your next pressure vessel, heat exchanger, or flat-bottom tank project!

Sincerely,

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